

Work Order ID 92478

92478

Page 1

Wednesday, October 31, 2012 9:25:03 AM

Item ID: D350-567-113 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Replacement Window, Extra Large
 Start Date: 10/31/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/31/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: *MFC* Date: *12-10-31* Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-567	Rev D

100 0.00 *15 9-29*
100 DOCUMENT CONTROL
 DC Memo 0.00 *12 11 01*
 Document Control Photocopy bluefile & type labels per PPPD350-567-113 CHG003 *WHLK only*

110 0.00
110 Packaging
 Packaging Memo 0.00
 Packaging Pick Packing Kit
 ENSURE DT 8439 TEMPLATE IS INCLUDED

120 0.00 *15 9-29*
120 QC4- 100% Inspect kits for completeness
 QC Memo 0.00 *12 11 01*
 Quality Control

Work Order ID 92478***92478***

Page 2

Wednesday, October 31, 2012 9:25:03 AM

Item ID: D350-567-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Window, Extra Large

Stop ***NS2***

Start Date: 10/31/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/31/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD350-567-113

Location: _____

PPP Rev: _____

R22 9/19/30

12/11/2

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/11/2

MK
12-11-01

Picklist Print

Wednesday, October 31, 2012 9:25:01 AM

Page 1

Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 10/31/2012

Required Date: 10/31/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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212-12 Receptacles		Purchased	No			110	Each	229.0000	12	12	-		
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Location	Loc Qty	Loc Code
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380	181	
122452	181	
ST365	48	
120077	20	
121827	28	

122452

2600-6 Camlock Stud		Purchased	No			110	Each	651.0000	12	12	-		
------------------------	--	-----------	----	--	--	-----	------	----------	----	----	---	--	--

Location	Loc Qty	Loc Code
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396	17	
122763	17	
ST365	634	
120077	4	
121287	32	
122441	98	
122973	200	
123150	300	

122441

2600-LW Camloc Retaining Washer		Purchased	No			110	Each	707.0000	12	12	-		
------------------------------------	--	-----------	----	--	--	-----	------	----------	----	----	---	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST365	707	
121524	9	
122317	80	
122452	127	
122973	191	
123150	300	

122973

12/11/01 (1)

Picklist Print

Wednesday, October 31, 2012 9:25:02 AM

Page 2

Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 10/31/2012

Required Date: 10/31/2012

Start Qty: 1.00

Required Qty: 1.00

AN526G832R9

Screw

Purchased

No

110

Each

423.0000

21

21

Location

Loc Qty

Loc Code

ST345

389

122814

389

ST346

25

120181

21

121556

4

ST347

9

118983

9

AN960JD8

Washer

D2463

Seal

1x (D2463-0860 as per dwg) CUT TO 86.00"

Purchased

No

110

Each

0.0000

42

42

Manufactured

No

110

f

752.6421

74166

7.5431579

Location

Loc Qty

Loc Code

ST403

752.64207

72232

15.38

79478

0.43737

83542

236.8247

90297

500

D3290-041

Replacement Window Assembly

Manufactured

No

110

Each

4.0000

0

1

Location

Loc Qty

Loc Code

ST219

4

89112

4

FG-778150-550-ROL

7781 9oz Glass 50"x125yd

2sq yards

Purchased

No

110

sf

1,747.5000

18

18

Location

Loc Qty

Loc Code

ST416

1747.5

123239

1747.5

Wednesday, October 31, 2012 9:25:02 AM

Shop Packet Print

Page 2

Picklist Print

Wednesday, October 31, 2012 9:25:02 AM

Page 3

Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

MS20426AD3-5

Rivet

Purchased

No

110

Each

11,532.000

Start Date: 10/31/2012

Required Date: 10/31/2012

Start Qty: 1.00

Required Qty: 1.00

24

24

Location

Loc Qty

Loc Code

ST316

11532

4179

390

4444

5046

4533

6096

9999

MS21042L08

Nut

Purchased

No

110

Each

1,189.0000

21

21

Location

Loc Qty

Loc Code

315

9

122452

9

ST315

500

122814

500

ST317

680

122141

680

122141

Wednesday, October 31, 2012 9:25:02 AM

Shop Packet Print

Page 3

REFERENCE ONLY

DART AEROSPACE LTD.

SND

D350-567

Page 28 of 28

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
					D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/2 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781'S GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08